

OPERATING MANUAL FOR MANUAL SOCKETING MACHINE Aspack-153

VERSION 1.0

Business Mission

Streamline Controls Pvt. Ltd. (SCPL) is in the business of providing electronic & computerized Automation solution for different industries so as to enhance the quality and productivity. Our motto is to provide indigenous, reliable and proven products & hence to ensure consistent Performance. Our concept of value to the customers is to supply indigenous control systems Designed with latest technology, developed through extensive R & D, incorporating state of Art technology (world technology trend), manufactured under strictest quality control system And duly tested, at competitive prices, delivered in time and supported by service teams.

We feel it to be our responsibility to ensure that our business operates at a reasonable profit, as profit provides opportunity for R&D, growth and job security. Therefore we are dedicated to profitable growth - growth as a company and growth as an individual.

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MANUAL SOCKETING MACHINE

Aspack-153



1. Basic Specification :

Power Supply: 24VDC supply

Display: 16 * 2 LCD display

Keyboard: 5 Keys

2. Keyboard Description:

- i) PRG : This key is used to go in program mode.
- ii) SFT/SOC : This key is used to sift the curser right side & direct socket o/p in manual mode.
- iii) INC/EMB : This key is used for increase number & direct embosses o/p on in manual mode.
- iv) SAVE/PUMP : This key is used for save and next for parameter,& direct pump o/p no in manual mode.
- v) AUTO/MAN : This key is used for auto and manual mode.

3. Parameter Description :

1. **Heat cycle:** In this parameter setting a time for heat input (max 999 sec).
2. **Embos Time:** In this parameter setting a time for socket output ON (max 999 sec).
3. **Batch count:** This parameter is indicates count increase after complete one embos cycle.
4. **Reset Batch:** This parameter is used for reset batch count.
5. **Total reset:** This parameter is used for reset total count.
6. **Test mode:** This parameter is used for input, output check in test mode.



4. Wiring Diagram :

